

# Brewer Science® WaferBOND® CR-200

Temporary Wafer Bonding Material



**brewer science**

WaferBOND® CR-200 temporary bonding material enables back-end-of-line processing of ultrathin wafers with standard semiconductor equipment

## Benefits

- ▶ Process ultrathin wafers using standard lithographic, passivation, and metallization techniques and tooling
- ▶ Create interconnects before or after thinning
- ▶ Preserve delicate structures or III-V devices

## Process Suggestions

### Coating Parameters

Spin Speed: 1000 to 2500 rpm  
Acceleration: 1000 rpm/s  
Spin Time: 30 to 60 s

### Hot Plate Bake Process (Nominal Conditions) Proximity Bake

180°C at 3000  $\mu\text{m}$  for 1 minute  
180°C at 1500  $\mu\text{m}$  for 1 minute  
180°C at 500  $\mu\text{m}$  for 2 minutes

- or -

### Contact Bake

120°C for 2 minutes  
180°C for 2 minutes

### Bonding Process

Temperature: 180°C  
Time: 2 minutes  
Vacuum:  $10^{-4}$  torr  
Pressure: ~15.5 psi (flat wafers)

### Debonding Process (two-bath process)

Bath 1: WaferBOND® Remover at 110°C to 130°C for 1 to 4 hours, or until debonded

Bath 2: Clean up with WaferBOND® Remover at 70°C to 110°C for 15 minutes to 1 hour  
Mild circulation is recommended

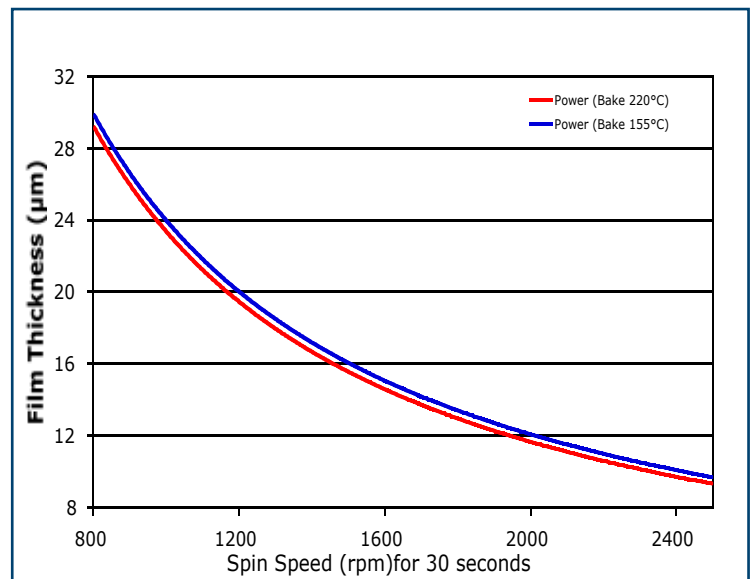
Rinse: IPA

Dry

### Storage Conditions

Store at room temperature (16°C to 26°C)

### Spin Speed Curve



## Chemical Resistance Testing with No Degradation

Chemistry	Bath Temp.	Time
Acetone	25 °C	25 min
NMP	85 °C	60 min
6N HCl	60 °C	30 min
15% H <sub>2</sub> O <sub>2</sub>	60 °C	40 min
30% NH <sub>4</sub> OH	25 °C	30 min
10% KI in H <sub>2</sub> O	25 °C	20 min
EtOH	25 °C	5 min
MeOH	25 °C	5 min
IPA	25 °C	5 min
Cyclohexanone	25 °C	5 min
Ethyl Lactate	25 °C	5 min
PGMEA	25 °C	5 min
PGME	25 °C	5 min
30% HCl	25 °C	90 min
70% HNO <sub>3</sub>	25 °C	60 min

Note: An HMDS pretreatment is recommended for the following exposure recipe:

0.26N TMAH	60 °C	30 min
30% KOH	85 °C	60 min

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